

# CERTIFICATE

Certificate of conformity for the Fusion Welding of Metallic Materials  
**BS EN ISO 3834-2:2021**

**Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements**  
In accordance with TÜV UK Ltd procedures, it is hereby certified that

**CPE Pressure Vessels Limited**  
**Apollo Road, Lichfield Road Industrial Estate, Tamworth, Staffordshire**  
**B79 7TA, United Kingdom**

applies a quality and welding management system in line with the above standard for the following scope:

**Product Type:** Design, manufacture, fabrication and supply of pressure vessels and pressure retaining pipework for the oil, gas, petro-chemical, nuclear and pharmaceutical industries to nationally recognised standards, internationally recognised standards and client specifications.

**Product Standards:** 2014/68/EU (Pressure Equipment Directive), PESR 2016 No. 1105, PD5500:2021+A3:2023, EN13445:2021 Parts 1- 6, ASME VIII (Div I):2023, ASME B31.1:2022, ASME B31.3:2022, API 6A, AS 1210, CSA 51 and client specifications as applicable.

**Welding and Inspection Standards:** ISO 15614-1:2004+A2:2012, ISO 15614-5:2004, ISO 5817:2023, BS EN 287-1:2011, ISO 9606-1:2017, ISO 9606-4:1999, ISO 9606-5:2000, ISO14732:2013, PD5500:2021+A3:2023, EN13445-4:2021, ISO 15156-2:2020, ISO 15156-3:2020, ASME IX:2023, ASME V:2023, ASME B31.1:2022, ASME B31.3:2022, API 6A, NACE MR01-03:2015, NORSOK M601:2016 & application standards as applicable.

**Parent Materials:** Material groups: 1.1, 1.2, 1.3, 2.1, 2.2, 3.1, 5.1, 5.2, 8.1, 8.2, 10.1, 10.2, 11.1, 42, 43, 44, 45 & 51.1 as ISO 15608:2017.

**Welding and Allied Processes:** 135: MAG - Manual metal active gas with solid electrode, 136: MAG - Manual & mechanised metal active gas with flux cored electrode and 141: TIG - Manual tungsten inert gas with solid electrode and as per BS EN ISO 4063:2023.

**Welding Co-ordinators:** Mr. P. Orton – Welding Coordinator – Comprehensive Knowledge – Verified by Professional Technical Interview.  
Mr. Michael Dowd – Deputy Welding Co-ordinator – Basic Knowledge - Verified by Professional Technical Interview

Certificate No: GB02022 Rev 2  
Annex No: n/a  
Audit Report No: 2023/29569



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Valid until: 17/12/2027  
Initial Certification: 28/11/2014  
Effective Date: 06/03/2024

Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.  
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